

a1 (D) heating selected portions of at least one of the first and second films to a temperature above a fusion temperature, so that the first and second films are heat sealed to one another at a selected area, with the selected area providing a heat seal pattern which provides inflatable chambers between the first film and the second film; and

(E) winding up or transporting the first and second films after they are heat sealed to one another, with the inflatable chambers uninflated.

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a2 8. The process according to Claim 1, wherein the heating is performed by passing the first and second films together through a nip formed by a first roll and a second roll, one of the rolls having a patterned raised surface and at least one of the pair of rolls being heated.

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a3 18. The process according to Claim 17, wherein the cooling roller has a Shore A hardness of from 40 to 100.

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Kindly add the following newly-presented claims:

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a4 ---21. The process according to Claim 8, wherein the first film and the second film are forwarded at a speed of at least 120 feet per minute, and the roller having the patterned raised surface is heated and has a release coating thereon and raised surface edges rounded off to a radius of from 1/256 inch to 3/8 inch, and further comprising a cooling roller downstream of and in nip relationship with the roller having the patterned raised surface, the cooling roller also having a release coating thereon.